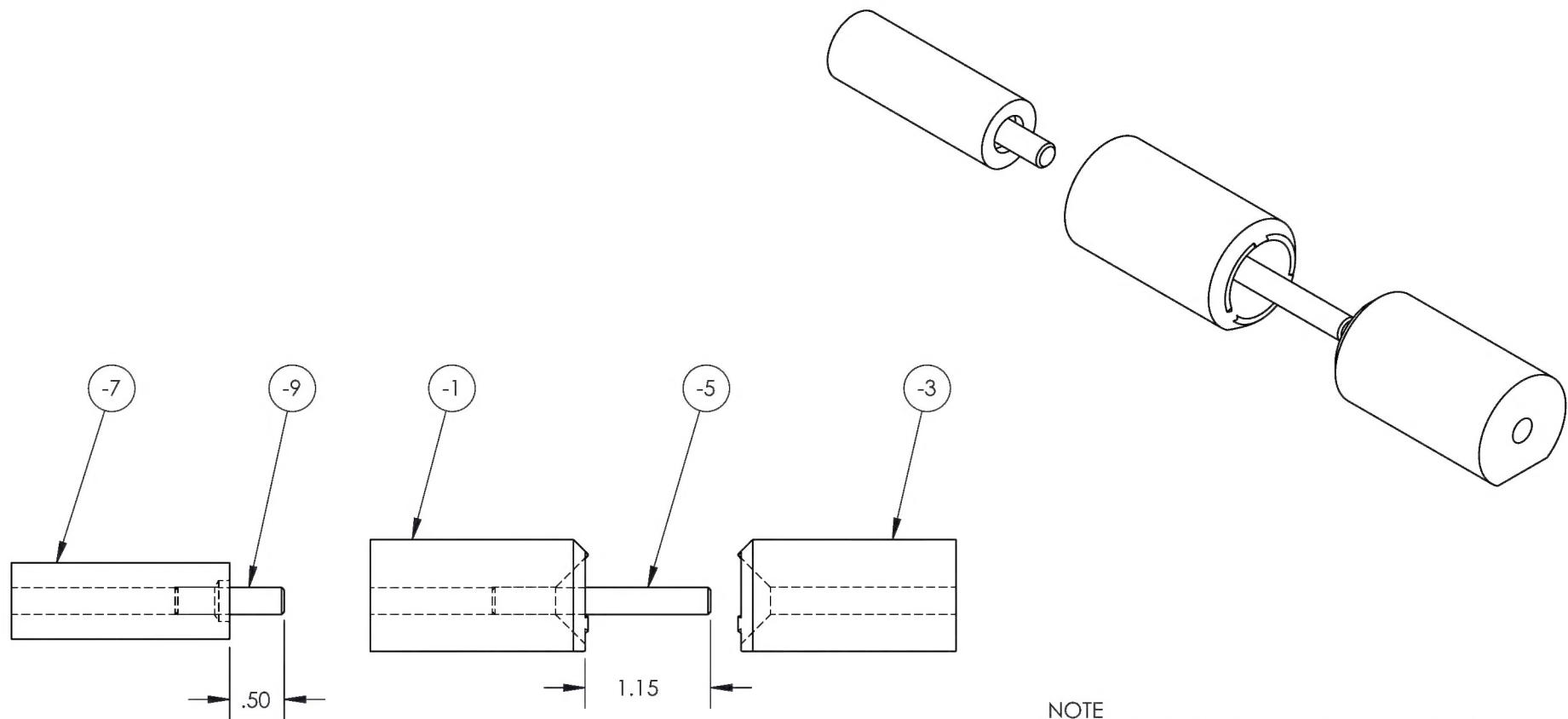


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

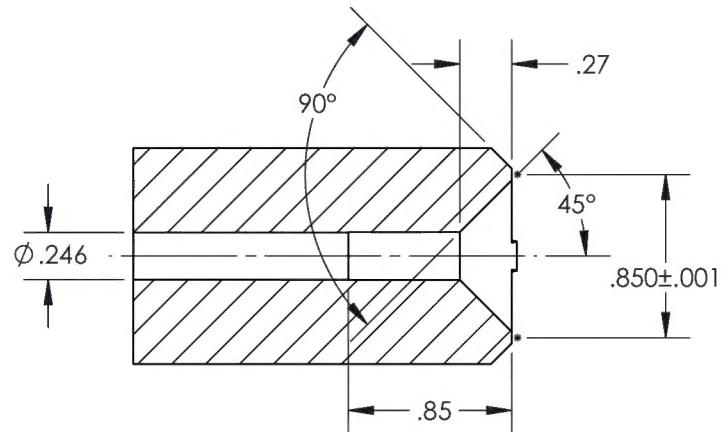
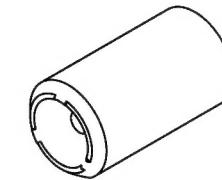
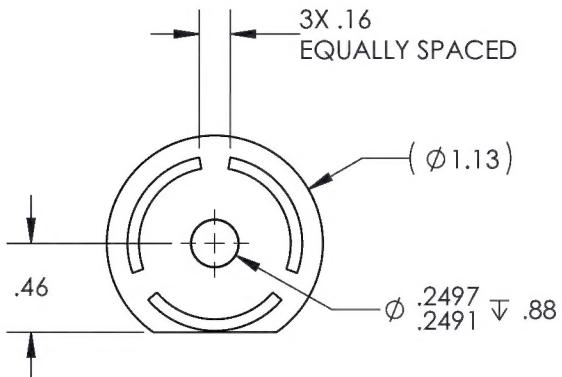
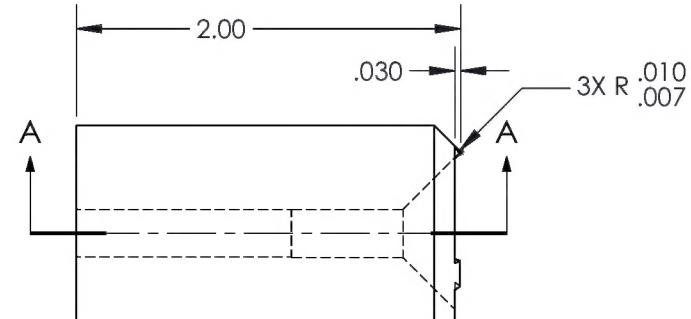


NOTE

1. USED TO STAKE BEARING HOUSING FOR
RB T103281-101 & RB T103281-102.
2. USE -7 TO INSERT BEARING INTO HOUSING.
ALIGN FLATS ON -1 & -3 WHEN STAKING BEARING.

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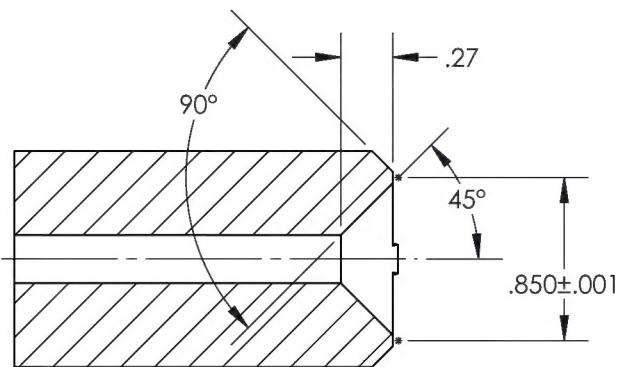
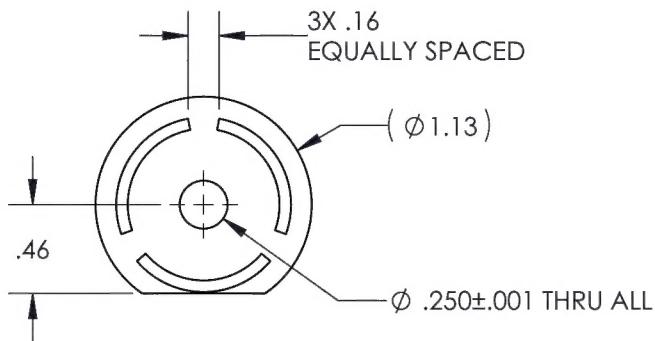
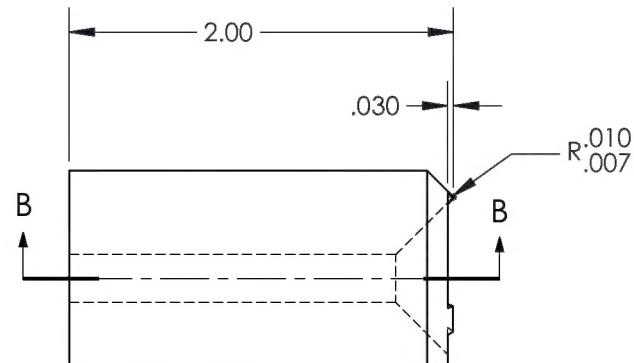
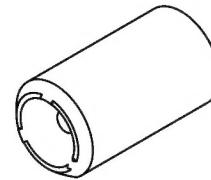
(1)
BASE

SECTION A-A

RB		RED BARN MACHINE	
TITLE		STAKING TOOL	
DWG NO.		RB T103281-STAKE-1	
MATL	01	DRAWN BY:	GILBERT
UNLESS OTHERWISE SPECIFIED		APPROVED	D Weil
DIMENSIONS ARE IN INCHES		HEAT	
.XXX ± .005	FRACTIONS ± 1/32	TREAT	
XX ± .01	ANGLES ± .5°	FINISH	BLACK OXIDE
X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
OR .015R		RBT103281-101/102	
2. DIMENSIONAL LIMITS APPLY AFTER			
PLATING			
SCALE	1:1	DATE	11/19/2013
			SHEET 2 OF 6

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REVISIONS				
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SECTION B-B

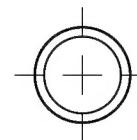
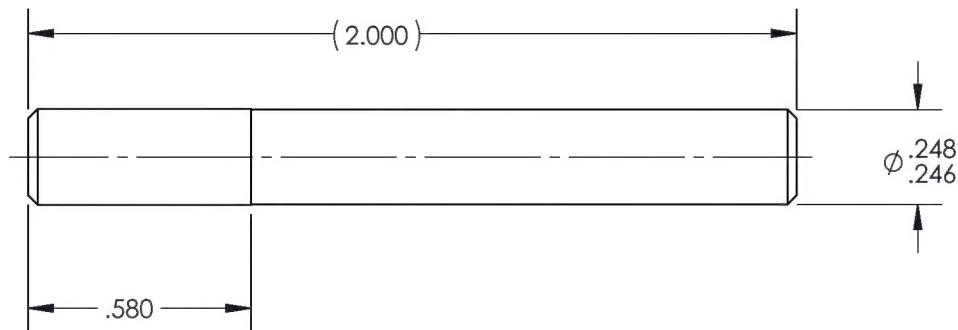
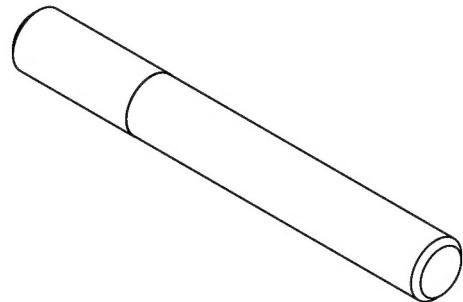
(3)

TOP

RB		RED BARN MACHINE
TITLE		STAKING TOOL
DWG NO.		RB T103281-STAKE-3
MATL	01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED		APPROVED <i>D Weil</i>
DIMENSIONS ARE IN INCHES		HEAT
.XXX ± .005		TREAT
.XX ± .01		FINISH
.X ± .1		BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45°		SPEC
OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER		RBT103281-101/102
PLATING		
SCALE	1:1	DATE 11/19/2013
		SHEET 3 OF 6

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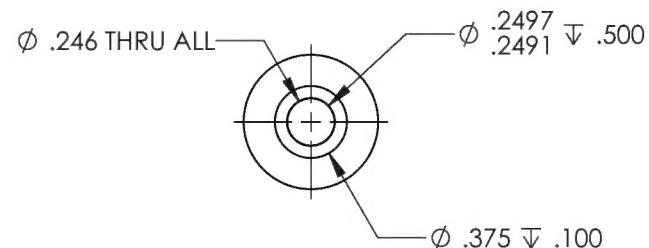
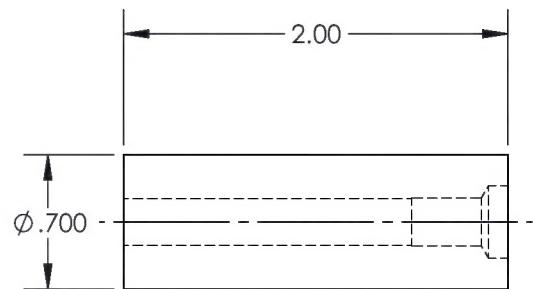
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



	RED BARN MACHINE	
TITLE		
DWG NO.	RB T103281-STAKE-5	REV
MATL. STEEL	DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED	APPROVED	<i>D Weil</i>
DIMENSIONS ARE IN INCHES	HEAT	
.XXX ± .005	TREAT	
.XX ± .01	FINISH	
.X ± .1	ANGLES ± .5°	
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC	
OR .015R	USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER	RBT103281-101/102	
PLATING		
SCALE 2:1	DATE 11/19/2013	SHEET 4 OF 6

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



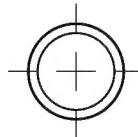
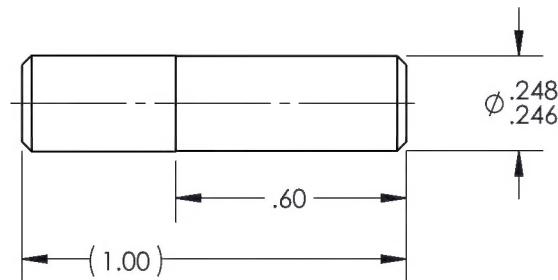
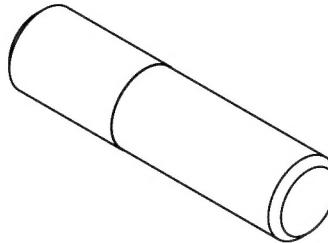
(-7)

INSERT

	RED BARN MACHINE	
TITLE		STAKING TOOL
DWG NO.	RB T103281-STAKE-7	REV
MATL	01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED		APPROVED <i>D Weil</i>
DIMENSIONS ARE IN INCHES		HEAT
.XXX ± .005	FRACTIONS ± 1/32	TREAT
.XX ± .01	ANGLES ± .5°	FINISH
.X ± .1		BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45°		SPEC
OR .015R		USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER		RBT103281-101/102
PLATING		
SCALE	1:1	DATE 11/19/2013
		SHEET 5 OF 6

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



-9
PIN

	RED BARN MACHINE	
TITLE		
DWG NO.		REV
RB T103281-STAKE-9		
MATL. STEEL	DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED	APPROVED <i>D Weil</i>	
DIMENSIONS ARE IN INCHES		
.XXX ± .005	FRACTIONS ± 1/32	
.XX ± .01	TREAT	
.X ± .1	FINISH	
1. BREAK ALL SHARP EDGES .015 x 45°	ANGLES ± .5°	
OR .015R	SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER	USED ON MODEL	
PLATING	RBT103281-101/102	
SCALE 1:1	DATE 11/19/2013	SHEET 6 OF 6